



Star Plastic Industries

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TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET

Specification no.- SPI-1090	Drawing no.- Cont.(SPI-4-110/00) / Cap(SPI-4-144/00)
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Customer name	
Product name	25 DS Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE Blow
MOC Cap	HDPE Injection
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	32.65 mm \pm 0.5 mm
Neck Inner Diameter of Container	16.00 mm \pm 0.5 mm
Container ht. without Cap	53.35 mm \pm 0.5 mm
Container ht. with Cap	55.30 mm \pm 0.5 mm
Container weight	5.00 gms. \pm 0.2 gms
Outer Diameter of Cap	29.80 mm \pm 0.5 mm
Collar Diameter of Cap	30.35 mm \pm 0.5 mm
Inner Diameter of Cap	27.50 mm \pm 0.5 mm
Thread Inner Diameter of Cap	25.60 mm \pm 0.5 mm
Cap ht.	16.75 mm \pm 0.5 mm
Cap weight	2.50 gms \pm 0.2 gms
Induction Wad Diameter	26.40 mm \pm 0.1 mm
Induction Wad thickness	0.7 mm \pm 0.1 mm
Container wall thickness	0.8 mm \pm 0.1 mm
Container capacity	25 ML
Container brim level	35 ML

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Specification no.- SPI-1091

Drawing no.- Cont.(SPI-4-014/00) / Cap(SPI-4-143/00)

Customer name	
Product name	30 DS Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE Blow
MOC Cap	HDPE Injection
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	33.50 mm \pm 0.5 mm
Neck Inner Diameter of Container	16.80 mm \pm 0.5 mm
Container ht. without Cap	78.80 mm \pm 0.5 mm
Container ht. with Cap	80.50 mm \pm 0.5 mm
Container weight	7.80 gms. \pm 0.5 gms
Outer Diameter of Cap	26.70 mm \pm 0.5 mm
Collar Diameter of Cap	29.50 mm \pm 0.5 mm
Inner Diameter of Cap	24.40 mm \pm 0.5 mm
Thread Inner Diameter of Cap	23.10 mm \pm 0.5 mm
Cap ht.	18.30 mm \pm 0.5 mm
Cap weight	2.30 gms \pm 0.2 gms
Induction Wad Diameter	23.60 mm \pm 0.1 mm
Induction Wad thickness	1.0 mm \pm 0.1 mm
Container wall thickness	1.0 mm \pm 0.1 mm
Container capacity	30 ML
Container brim level	52 ML

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Specification no.- SPI-1092

Drawing no.- Cont.(SPI-4-013/00) / Cap(SPI-4-143/00)

Customer name	
Product name	60 DS Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE Blow
MOC Cap	HDPE Injection
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	39.50 mm \pm 0.5 mm
Neck Inner Diameter of Container	16.60 mm \pm 0.5 mm
Container ht. without Cap	93.80 mm \pm 0.5 mm
Container ht. with Cap	95.80 mm \pm 0.5 mm
Container weight	11.00 gms. \pm 0.5 gms
Outer Diameter of Cap	26.70 mm \pm 0.5 mm
Collar Diameter of Cap	29.50 mm \pm 0.5 mm
Inner Diameter of Cap	24.40 mm \pm 0.5 mm
Thread Inner Diameter of Cap	23.10 mm \pm 0.5 mm
Cap ht.	18.30 mm \pm 0.5 mm
Cap weight	2.30 gms \pm 0.2 gms
Induction Wad Diameter	23.60 mm \pm 0.1 mm
Induction Wad thickness	1.0 mm \pm 0.1 mm
Container wall thickness	1.0 mm \pm 0.1 mm
Container capacity	60 ML
Container brim level	90 ML

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Specification no.- SPI-1093

Drawing no.- Cont.(SPI-4-108/00) / Cap(SPI-4-144/00)

Customer name	
Product name	100 DS Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE Blow
MOC Cap	HDPE Injection
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	46.00 mm \pm 0.5 mm
Neck Inner Diameter of Container	16.60 mm \pm 0.5 mm
Container ht. without Cap	107.00 mm \pm 0.5 mm
Container ht. with Cap	110.80 mm \pm 0.5 mm
Container weight	17.00 gms. \pm 0.5 gms
Outer Diameter of Cap	29.80 mm \pm 0.5 mm
Collar Diameter of Cap	30.35 mm \pm 0.5 mm
Inner Diameter of Cap	27.50 mm \pm 0.5 mm
Thread Inner Diameter of Cap	25.60 mm \pm 0.5 mm
Cap ht.	16.75 mm \pm 0.5 mm
Cap weight	2.50 gms \pm 0.2 gms
Induction Wad Diameter	26.40 mm \pm 0.1 mm
Induction Wad thickness	0.7 mm \pm 0.1 mm
Container wall thickness	0.9 mm \pm 0.1 mm
Container capacity	100 ML
Container brim level	130 ML

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Specification no.- SPI-1117

Drawing no.- Cont.(SPI-4-014/00) / Cap(SPI-4-180/00)

Customer name	
Product name	30 DS Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE Blow
MOC Cap	PP Injection
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	33.50 mm \pm 0.5 mm
Neck Inner Diameter of Container	16.80 mm \pm 0.5 mm
Container ht. without Cap	78.80 mm \pm 0.5 mm
Container ht. with Cap	80.50 mm \pm 0.5 mm
Container weight	7.80 gms. \pm 0.5 gms
Outer Diameter of Cap	26.70 mm \pm 0.5 mm
Collar Diameter of Cap	29.50 mm \pm 0.5 mm
Inner Diameter of Cap	24.40 mm \pm 0.5 mm
Thread Inner Diameter of Cap	23.10 mm \pm 0.5 mm
Cap ht.	18.30 mm \pm 0.5 mm
Cap weight	2.30 gms \pm 0.2 gms
Induction Wad Diameter	23.60 mm \pm 0.1 mm
Induction Wad thickness	1.0 mm \pm 0.1 mm
Container wall thickness	1.0 mm \pm 0.1 mm
Container capacity	30 ML
Container brim level	52 ML

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Specification no.- SPI-1118	Drawing no.- Cont.(SPI-4-013/00) / Cap(SPI-4-180/00)
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Customer name	
Product name	60 DS Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE Blow
MOC Cap	PP Injection
Cap colour & colourant	White – Masterbatch
Container colour & colourant	White – Masterbatch
Outer Diameter of Container	39.50 mm \pm 0.5 mm
Neck Inner Diameter of Container	16.60 mm \pm 0.5 mm
Container ht. without Cap	93.80 mm \pm 0.5 mm
Container ht. with Cap	95.80 mm \pm 0.5 mm
Container weight	11.00 gms. \pm 0.5 gms
Outer Diameter of Cap	26.70 mm \pm 0.5 mm
Collar Diameter of Cap	29.50 mm \pm 0.5 mm
Inner Diameter of Cap	24.40 mm \pm 0.5 mm
Thread Inner Diameter of Cap	23.10 mm \pm 0.5 mm
Cap ht.	18.30 mm \pm 0.5 mm
Cap weight	2.30 gms \pm 0.2 gms
Induction Wad Diameter	23.60 mm \pm 0.1 mm
Induction Wad thickness	1.0 mm \pm 0.1 mm
Container wall thickness	1.0 mm \pm 0.1 mm
Container capacity	60 ML
Container brim level	90 ML

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